NAUGRA®



Description

Hydraulic Thread And Form Rolling

Technical specification

Electrical Connection	415 V. 50 Hz, 3 Phase	415 V. 50 Hz, 3 Phase	415 V. 50 Hz, 3 Phase
Appx. Weight	1000 Kg.	2200 Kg.	3500 Kg.
Work Piece (in Feed)	3-24 mm	3-50 mm	10-80 mm
Max. Pitch of Thread (Standard V Thread)	3 mm	5 mm	10 mm
Max. Serrations Pitch	1.0 mm	1.6 mm	3 mm
Max. Die Width	80 mm	150 mm	200 mm
Max. Through Feed Thread Length	6 meter	6 meter	6 meter
Max. Rolling Force (infinitely adjustable)	6 tons	16/20 tons	30 tons
Spindle Axis Swivel for through Feed	50	50	120
Roll Spindle	40 mm	4 mm	69.85 mm
Max. Rolling Die	120 mm	180 mm	220 mm
Roll Spindle Speed (RPM)	60/90	20/40/60	16/22/34/73/110/150
Main Motor (H.P.)	3	5/7.5	15
Hydraulic Power Pack Motor (H.P.)	1	2/3	3
Coolant Pump	1/8 H.P.	1/8 H.P.	1/2 H.P.

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