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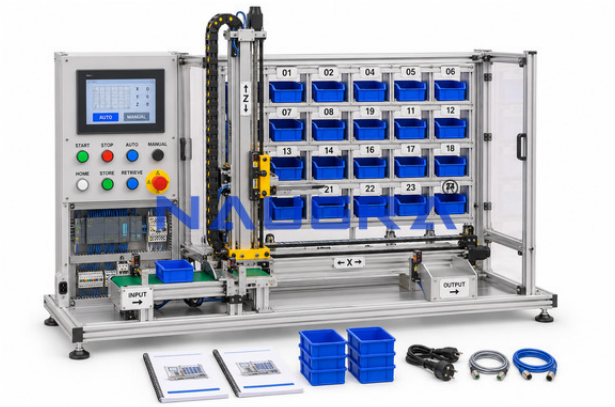
| Product name: | Product code: |
| --- | --- |
| PLC Controlled Warehouse Rack Training Model | CMI-NP-1002 |




## Description

A PLC controlled warehouse rack model with conveyors, sensors and lifts, used for teaching automation of storage, picking and order handling.

## Technical specification

| | |
|---|---|
| Conveyor | Short input conveyor |
| HMI | 7 inch touch (optional) |
| Voltage | 24 V DC |
| Experiments | Storage logic, retrieval |
| Power supply | 230 V AC, 50 Hz |

The model reflects a miniature warehouse with positions that can be loaded and unloaded in sequence. Students write PLC programs for handling tasks.

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**Features**

- Multi-position rack
- Elevator and shuttle unit
- Position sensors in bins
- PLC with I/O
- HMI panel option
- Safety interlocks

**Technical Specifications**

| | |
|---|---|
| Rack positions | 24 |
| PLC | 24 V DC, 24 I/O |
| Lift | Motorised elevator |
| Sensors | Optical and inductive |