Product name:	Product code:
Wire Butt Welding Machine 25 kVA	CMI-NP-0928



Description

A 25 kVA butt welding machine for steel wire and rod up to 12 mm diameter, used in wire product manufacture and training of resistance welding.

Technical specification

Secondary voltage taps	8 steps
Clamping	Pneumatic, 6 bar
Cooling	Water cooled
Weight	approx. 220 kg

Standard Accessories

- Spare copper dies
- Cooling water hose

A larger transformer and pneumatic clamping give higher welding current for thicker wire. Taps allow setting heat for different sections.

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Features

- Pneumatic clamping
- Heavy duty transformer
- Step switch for current setting
- Adjustable upset stroke
- Annealing facility
- Water cooled dies

Technical Specifications

Rated capacity	25 kVA
Wire diameter range	3 to 12 mm
Duty cycle	50 percent
Supply	415 V AC 50 Hz 2 phase