Product name:	Product code:
Rebar Butt Welding Machine 63 kVA	CMI-NP-0926



Description

A 63 kVA flash butt welding machine used to join reinforcement bars up to 25 mm diameter end to end, for rebar fabrication and workshop training.

Technical specification

Upset force	up to 15 kN
Clamping	Hydraulic
Cooling	Water cooled
Weight	approx. 650 kg

Standard Accessories

- Spare dies
- Hydraulic oil

Flash butt welding gives full section joints in reinforcing bars without lap length. Hydraulic upset and flash control assure consistent joint quality.

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Features

- Flash and upset welding cycle
- Hydraulic upset system
- Heavy copper bar clamps
- Timer controlled flashing
- Water cooling system
- Rigid welded frame

Technical Specifications

Rated capacity	63 kVA
Bar diameter range	10 to 25 mm
Duty cycle	50 percent
Supply	415 V AC 50 Hz 2 phase