NAUGRA®

Product name:	Product code:
Submerged Arc Welding Tractor	CMI-NP-0797



Description

Submerged Arc Welding Tractor is a self propelled submerged arc welding carriage with wire feeder and flux hopper, designed for welding thick steel plate and pipe seams under a flux blanket.

Technical specification

Weight	approx. 120 kg

The Submerged Arc Welding Tractor is a self propelled submerged arc welding carriage with wire feeder and flux hopper. It is built for welding thick steel plate and pipe seams under a flux blanket.

Features

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- Automatic arc voltage control
- Self propelled carriage
- Constant voltage control
- Seam tracking guide

Technical Specifications

Current	200 to 1000 A
Duty cycle	100 percent
Wire diameter	2.4 to 4.0 mm
Travel speed	0.2 to 1.5 m/min
Flux hopper	8 litre
Input	415 V AC, 3 phase, 50 Hz