Product name:	Product code:
Press Brake Tooling Set	CMI-NP-0675



Description

Press Brake Tooling Set is a set of punches and V dies for press brake bending of sheet metal, designed for forming different bend angles and radii on a press brake.

Technical specification

Set	1 punch, 4 dies

The Press Brake Tooling Set is a set of punches and V dies for press brake bending of sheet metal. It is built for forming different bend angles and radii on a press brake.

Features

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- Hardened and ground tool steel
- Multiple V die widths
- Gooseneck and straight punches
- Standard clamping shank

Technical Specifications

Punch angle	88 deg and 30 deg
V die openings	8, 12, 16, 24 mm
Segment length	835 mm and 415 mm
Material	42CrMo4 steel
Hardness	50 to 55 HRC
Shank	13 mm